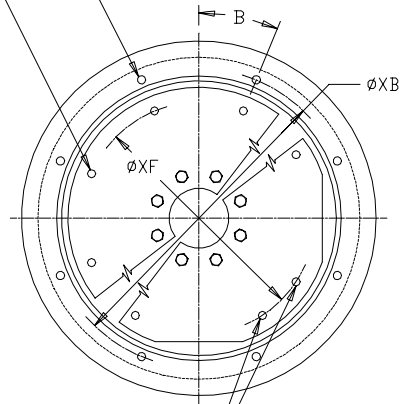
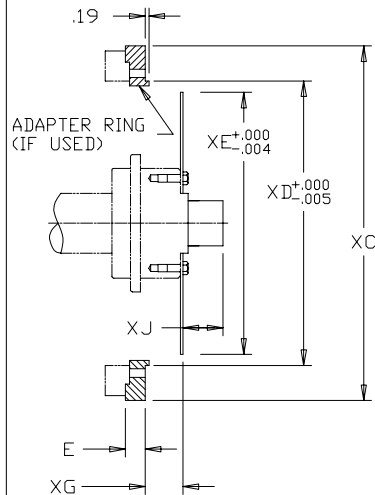


AIR INTAKE - THIS AREA MUST BE FREE OF ANY OBSTRUCTIONS.

"J" DIA. "H" HOLES  
EQUALLY SPACED


"M" DIA. "K" HOLES  
EQUALLY SPACED



"M" DIA. "K" HOLES  
DELCO ONLY

U.S. CUSTOMARY : CADD LEVELS 200-449  
METRIC DIMENSIONS : CADD LEVELS 450-499

MTG CODE	ADAPTER								DRIVE DISC								
	SAE	H	J	XB	XC	XD	E	B	SAE	K	M	XE	XF	XG	XJ	C	D
I	#5	8	.41	13.12	14.00	12.375	-	22 1/2°	#6 1/2	6	.34	8.499	7.88	1.19	.50	14.31	6.56
Q	#5	8	.41	13.12	14.00	12.375	-	22 1/2°	#7 1/2	8	.34	9.499	8.75	1.19	.50	14.31	6.56
R	#5	8	.41	13.12	14.00	12.375	-	22 1/2°	#8	6	.41	10.374	9.62	2.44	-.75	14.31	6.56
V	#4	12	.41	15.00	15.88	14.250	-	15°	#6 1/2	6	.34	8.499	7.88	1.19	.50	14.31	6.56
G	#4	12	.41	15.00	15.88	14.250	-	15°	#7 1/2	8	.34	9.499	8.75	1.19	.50	14.31	6.56
C	#4	12	.41	15.00	15.88	14.250	-	15°	#8	6	.41	10.374	9.62	2.44	-.75	14.31	6.56
Y	#4	12	.41	15.00	15.88	14.250	-	15°	#10	8	.41	12.374	11.62	2.12	-.44	14.31	6.56
X	#3	12	.42	16.88	17.75	16.125	.56	15°	#8	6	.41	10.374	9.62	2.44	-1.31	14.87	7.12
D	#3	12	.42	16.88	17.75	16.125	.56	15°	#10	8	.41	12.374	11.62	2.12	-1.00	14.87	7.12

4	4-9-93	METRIC DIMENSIONS ADDED PER MKT REQ	DA	✓ SURFACE ROUGHNESS UNLESS NOTED OTHERWISE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOL ON XX±.06 XXX±.005 XXXX±.0005 ANGLES±			
3	5-17-90	DRAWING No. WAS SS526121	PR	MATL SPEC	3249A/3316A			
2	10-11-89	TABULATED 'XJ' DIM REV'D ECN 05745	PR	FINISH	 WAUSAU, WISCONSIN 54401			
REV	DATE	CHANGE	NAME	PART NAME OUTLINE 250 FR. 1BRG SER/MAC -STD FOOT				DRWG NO B-771001-0A
				CADD FILE NO. 7710010A				